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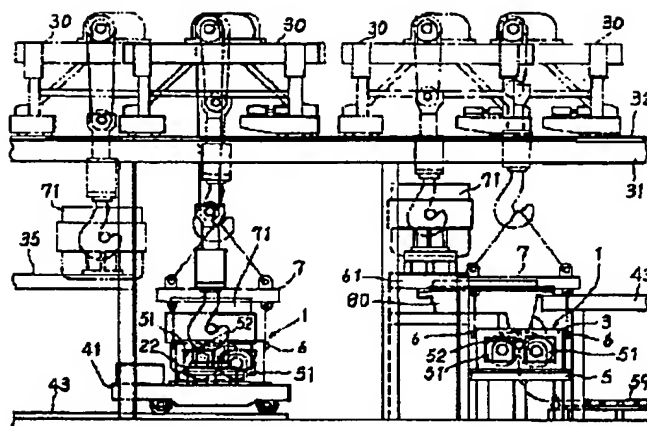
APPLICATION DATE : 28-05-93
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APPLICANT : NIPPON STEEL CORP;

INVENTOR : WAKIYAMA YOICHI;

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TITLE : METHOD FOR RECOMBINING DRUM
ASSEMBLY



ABSTRACT : PURPOSE: To provide a recombining method, by which an exclusive truck for recombining the roll assembly and a rail are unnecessary, in twin roll type continuous casting equipment.

CONSTITUTION: When the recombination of a drum assembly 1 comes to be necessary caused by the wearing of a water cooling roll 51, etc., of the drum assembly 1, after hanging and removing a tundish 80 with an overhead crane, the drum assembly 1 is hung with a ladle crane 30 through a hanging beam 7 and removed from a frame 5 and loaded on a ladle truck 40 and carried out. The drum assembly 1 already finishing the maintenance is loaded on a ladle truck 41 and carried and hung with the ladle crane 30 and arranged to a specific position.

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